



## eloFlex 471EFR...

eloFlex 471 EFR... is a configurable safety relay with 4 independent safety inputs (2-channel) and up to 4 safety outputs as well as 4 control outputs.

The internal logic link is configured specifically for each customer.

### Product characteristics

- Up to 4 safety functions can be implemented in one device
- The number of safety outputs (relays) can be set according to the individual requirement, making this a cost-effective solution.
- Increased functionality using less space in the switch cabinet.
- The units are tamper-proof as are pre-configured during ordering.
- Cost-effective and reliable by unique identification of configuration for maintenance, commissioning and service
- Can be perfectly adapted to your application through various configuration options, offering maximum flexibility
- Additional sensors can be connected via elobau interfaces for input expansion

The following logic and safety functions are available:

Logic link:	Safety functions:
AND	$t_{ON} / t_{OFF}$
OR	Safetyfunction
XOR	2-hand
NAND	Safetygate
NOR	E-stop
XNOR	N.O./N.O.
NOT	or N.O./N.C.

## Technical drawing

IMAGE 1/4

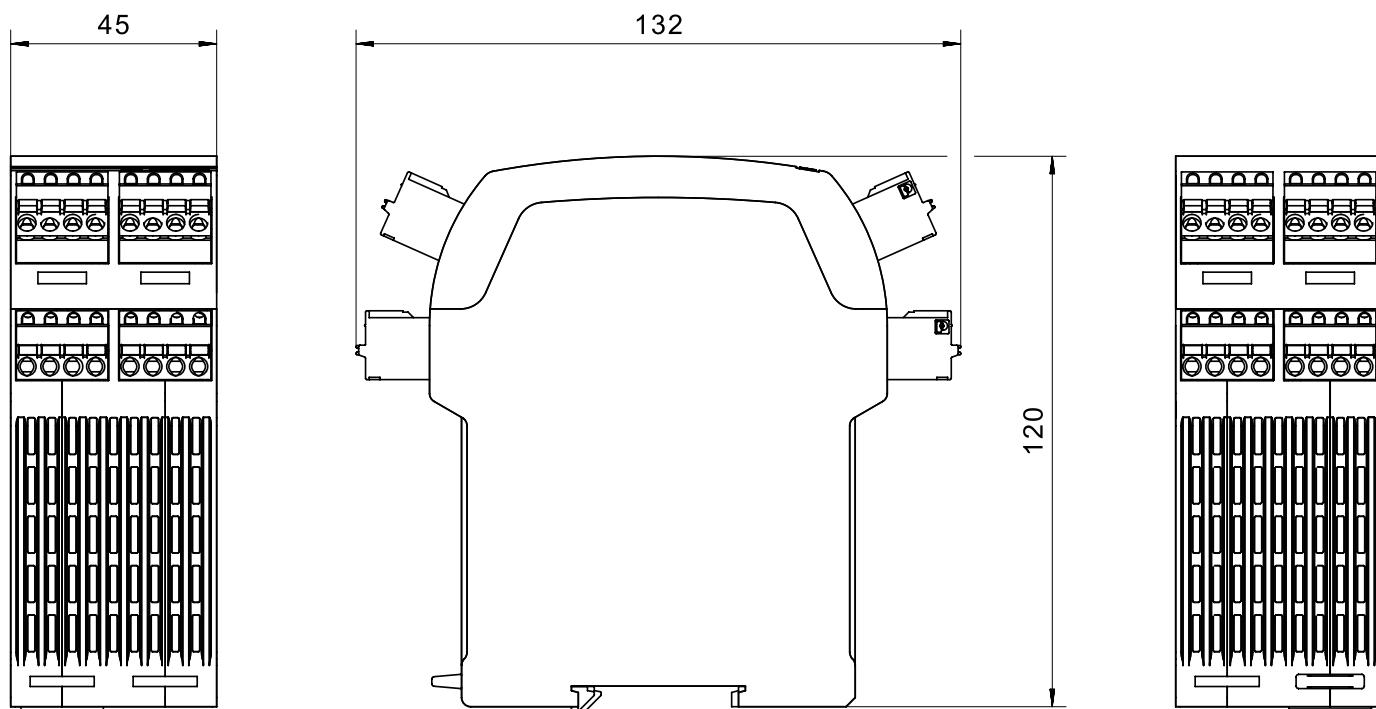


IMAGE 2/4

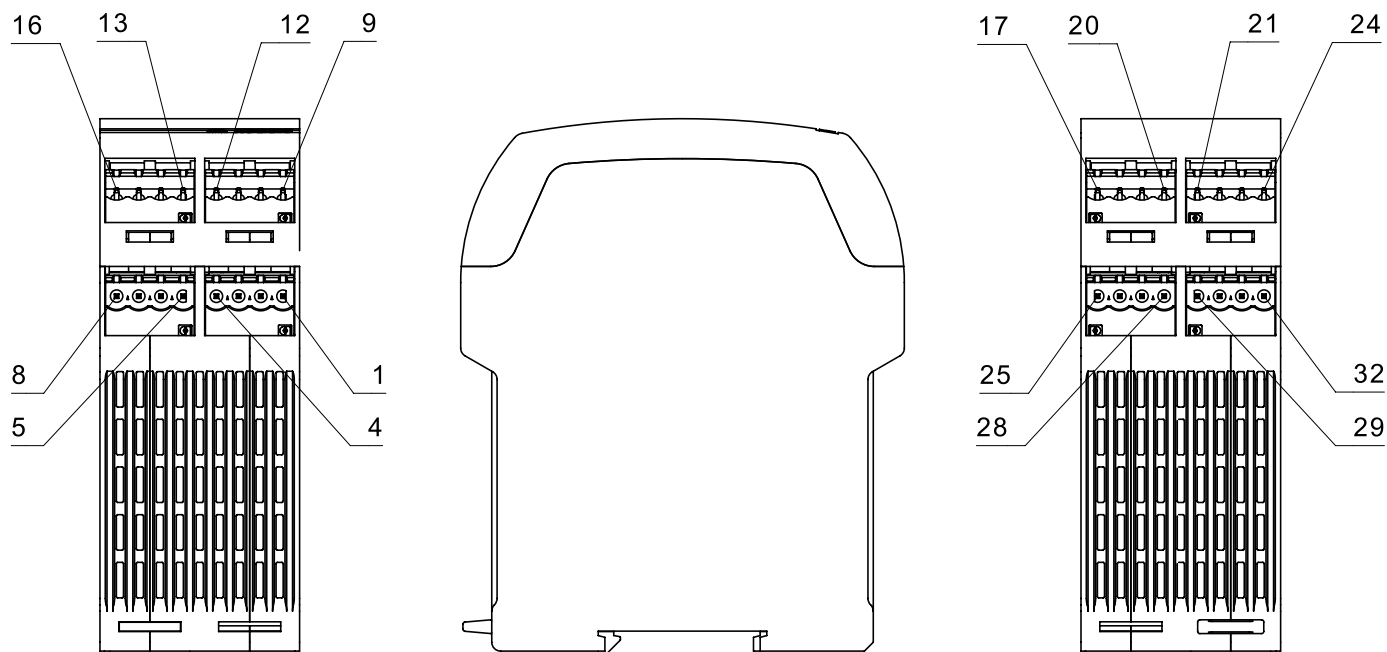


IMAGE 3/4

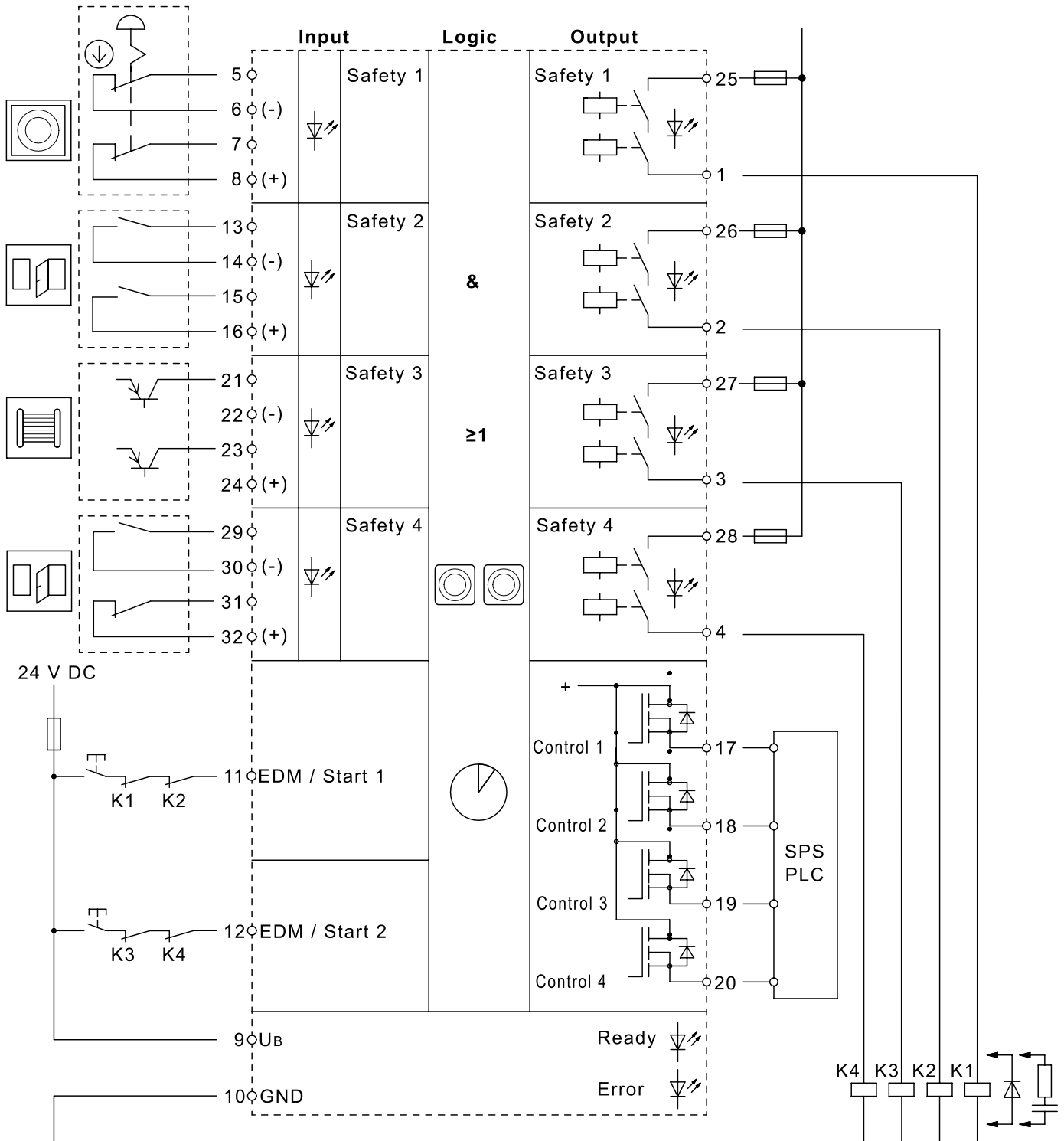
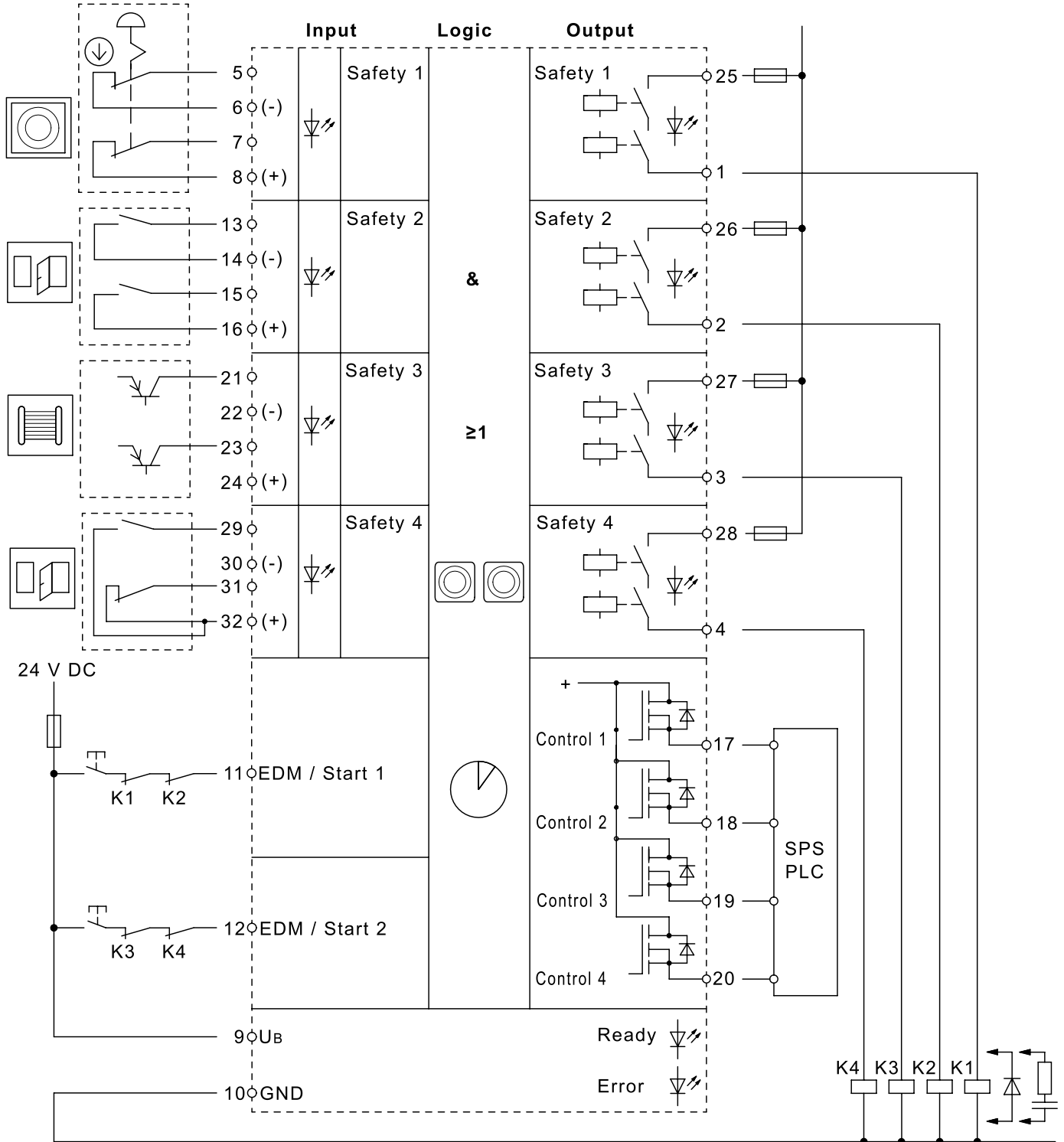


IMAGE 4/4

# 471EFR Verdrahtungsbeispiel PL e



## Product options

IMAGE 1/1

### 1. Define safety function and contact form of inputs

Sicherheitseingang 1	
<input type="checkbox"/>	Sicherheitseingang 2
<input type="checkbox"/>	Sicherheitseingang 3
<input type="checkbox"/>	Sicherheitseingang 4
<input type="checkbox"/>	<input type="checkbox"/> Schließer/Schließer
<input type="checkbox"/>	<input type="checkbox"/> Schließer/Öffner
<input type="checkbox"/>	<input type="checkbox"/> Öffner/Öffner
<input type="checkbox"/>	<input type="checkbox"/> OSSD

- Max. 4 different safety functions are possible
- Already defined: performance level d or e

For example

Guard door = N.O./N.O. or N.O./N.C.  
Emergency stop = N.C./N.C.  
Light barrier with PNP output = OSSD

### 2. Define and allocate logic safety inputs (1-4) for safety outputs (1-4)

Sicherheitseingang 4			
Sicherheitseingang 3			
Sicherheitseingang 2			
Sicherheitseingang 1			
Eingang	Logik	Ein-/Abschaltverzögerung in s	Externe Überwachung
<input type="checkbox"/> Sicherheitseingang 1	<input type="checkbox"/> AND	<input type="checkbox"/> $t_{ON}$	<input type="checkbox"/> Schutz / Start 1
<input type="checkbox"/> Sicherheitseingang 2	<input type="checkbox"/> OR		<input type="checkbox"/> Schutz / Start 2
<input type="checkbox"/> Sicherheitseingang 3	<input type="checkbox"/> NAND	<input type="checkbox"/> $t_{OFF}$	
<input type="checkbox"/> Sicherheitseingang 4	<input type="checkbox"/> NOR		
	<input type="checkbox"/> XOR		
	<input type="checkbox"/> XNOR		
	<input type="checkbox"/> NOT		
<input type="checkbox"/> 2-Handsteuerung 1 + 2			
<input type="checkbox"/> 2-Handsteuerung 3 + 4			

AND  
OR  
NAND  
NOR  
XOR  
XNOR  
NOT

2-hand control

Definition of switch-on and switch-off delay 0...99.9s – resolution 0.1s

**Note: Only one logic possible per control and safety output**

### 3. Logic of control outputs (1-4)

Kontrollausgang 4			
Kontrollausgang 3			
Kontrollausgang 2			
Kontrollausgang 1			
Eingang	Logik	Ein-/Abschaltverzögerung in s	
<input type="checkbox"/> Sicherheitseingang 1	<input type="checkbox"/> AND	<input type="checkbox"/> $t_{ON}$	<input type="checkbox"/> S
<input type="checkbox"/> Sicherheitseingang 2	<input type="checkbox"/> OR		
<input type="checkbox"/> Sicherheitseingang 3	<input type="checkbox"/> NAND	<input type="checkbox"/> $t_{OFF}$	<input type="checkbox"/> S
<input type="checkbox"/> Sicherheitseingang 4	<input type="checkbox"/> NOR		
	<input type="checkbox"/> XOR		
	<input type="checkbox"/> XNOR		
	<input type="checkbox"/> NOT		
<input type="checkbox"/> BTR			
<input type="checkbox"/> FEHLER			
<input type="checkbox"/> wie Sicherheitseingang 1			
<input type="checkbox"/> wie Sicherheitseingang 2			
<input type="checkbox"/> wie Sicherheitseingang 3			
<input type="checkbox"/> wie Sicherheitseingang 4			

AND  
OR  
NAND  
NOR  
XOR  
XNOR  
NOT

Control output like  
safety output 1-4  
Further functions  
BTR  
Error

Definition of switch-on and switch-off delay 0...99.9s – resolution 0.1s

**Note: Only one logic possible per control and safety output**

### 4. Safety outputs 1-4

Schütz extern 1	
<input type="checkbox"/>	Schütz extern 2
<input type="checkbox"/>	<input type="checkbox"/> Automatisch
<input type="checkbox"/>	<input type="checkbox"/> Manuell
<input type="checkbox"/>	<input type="checkbox"/> Überwacht

Assignment of external contactors  
to safety outputs

Manual

Automatic

Monitored

For definition of switch-on and  
switch-off delay, see step 2 and 3

## Article characteristics


Attribute	471EFR2D14K...	471EFR3E11K...	471EFR3E12K...	471EFR3E13K...	471EFR3E14K...	471EFR3E11K_ ▶
Max. switching voltage at safety output	30 V DC					
Max. switching voltage at control output	26.4 V DC					
Max. switching voltage at safety output	250 V AC					
Max. switching current at safety output	3 A					
Max. switching current at control output	0.1 A					
Max. switching power at control output	2.64 W					
Max. switching power at safety output	750 VA					
Number of configurable relay safety outputs	4	1	2	3	4	1
Number of electronic control outputs	4					
Number of redundant safety inputs	4					
Stop category 0 (STO) nach IEC 61800-5-2	yes					
Stop category 1 (SS1) nach IEC 61800-5-2	yes					
EDM/start input	yes					
Start function	Depending on the configuration					
Utilization category	AC-15 / DC-13					
Operating voltage min.	21.6 V DC					
Operating voltage max.	26.4 V DC					
Current consumption	800 mA					
Power consumption	21.12 W					
Cross-short detection	yes					
LED display	two-coloured					
Operating time	3000 ms					
Fuse operating voltage	1A fast					
Overvoltage category	III					
Fuse safety output	3A slow blow					

Attribute	471EFR2D14K...	471EFR3E11K...	471EFR3E12K...	471EFR3E13K...	471EFR3E14K...	471EFR3E11K_ ▶
Min. switching voltage at control output	21.6 V DC					
Max. switching power at safety output	90 W					
Max no operating cycles at 0.5A switching current (ohmic load)	1000000	3000000				
Max no operating cycles at 3A switching current (ohmic load)	190000	280000				
Contact form	Abhängig von der Konfiguration					
PL acc. to EN ISO 13849-1	d	e				
SIL acc. to IEC 61508	2	3				
SIL CL acc. to IEC 62061	2	3				
PFHD according to IEC 61508	1,26x10^-8 1/h	3,28x10^-9 1/h				
Operating life	20 Tm					
Category acc. to EN ISO 13849-1	3	4				
Hardware fault tolerance (HFT) according to IEC 61508	1					
Max. switching frequency safety output with load	360 1/h					
Max. switching frequency safety output with load	72000 1/h	18000 1/h				
Dimensions	130 x 45 x 120 mm (H/B/T)					
Housing material	PA, PC					
Housing colour	schwarz					
Protection class	IP30 IEC60529					
Operating temperature min.	-15 °C					
Max. operating temperature	55 °C					
Min. storage temperature	-40 °C	-25 °C				
Max. storage temperature	70 °C					
Relative humidity	5 - 85 %					
Protection class, installation space	IP54 DIN EN 60529					
Shock resistance (Norm)	30 g / 11 ms					
Continuous shock resistance (Norm)	10 g / 16 ms					

Attribute	471EFR2D14K...	471EFR3E11K...	471EFR3E12K...	471EFR3E13K...	471EFR3E14K...	471EFR3E11K_ ▶
Vibration resistance (Norm)	10 ... 55 Hz					
Air pressure	860 - 1060 hPa					
Delta tmax	0.5 °C/min					
Mounting type	Mounting rail					
Weight	400 g					
Torque for connection terminals	0.5 N m					
Spring-type terminals	yes					
Screw terminals	Optional					
Double terminals	Optional					
Pluggable connection terminals	yes					
Min. connection cross section	0.2 mm²					
Max. connection cross section	2.5 mm²					
Certified in accordance with	EN ISO 13849-1 IEC 61508 IEC 62061 UL 508 / CSA 22.2					
CE label	yes					



Attribute	471EFR3E12K_	471EFR3E13K_	471EFR3E14K_	ED471EFR2D14K...	ED471EFR3E11K...	ED471EFR3E11K_ ▶
Max. switching voltage at safety output	30 V DC				-	
Max. switching voltage at control output	26.4 V DC				-	
Max. switching voltage at safety output	250 V AC				-	
Max. switching current at safety output	3 A				-	
Max. switching current at control output	0.1 A				-	
Max. switching power at control output	2.64 W				-	
Max. switching power at safety output	750 VA				-	
Number of configurable relay safety outputs	2	3	4		-	
Number of electronic control outputs	4				-	
Number of redundant safety inputs	4				-	
Stop category 0 (STO) nach IEC 61800-5-2	yes				-	
Stop category 1 (SS1) nach IEC 61800-5-2	yes				-	
EDM/start input	yes				-	
Start function	Depending on the configuration				-	
Utilization category	AC-15 / DC-13				-	
Operating voltage min.	21.6 V DC				-	
Operating voltage max.	26.4 V DC				-	
Current consumption	800 mA				-	
Power consumption	21.12 W				-	
Cross-short detection	yes				-	
LED display	two-coloured				-	
Operating time	3000 ms				-	
Fuse operating voltage	1A fast				-	
Overvoltage category	III				-	
Fuse safety output	3A slow blow				-	

Attribute	471EFR3E12K_	471EFR3E13K_	471EFR3E14K_	ED471EFR2D14K...	ED471EFR3E11K...	ED471EFR3E11K_ 
Min. switching voltage at control output	21.6 V DC				-	
Max. switching power at safety output	90 W				-	
Max no operating cycles at 0.5A switching current (ohmic load)	3000000				-	
Max no operating cycles at 3A switching current (ohmic load)	280000				-	
Contact form	Abhängig von der Konfiguration				-	
PL acc. to EN ISO 13849-1	e				-	
SIL acc. to IEC 61508	3				-	
SIL CL acc. to IEC 62061	3				-	
PFHD according to IEC 61508	3,28x10 <sup>-9</sup> 1/h				-	
Operating life	20 Tm				-	
Category acc. to EN ISO 13849-1	4				-	
Hardware fault tolerance (HFT) according to IEC 61508	1				-	
Max. switching frequency safety output with load	360 1/h				-	
Max. switching frequency safety output with load	18000 1/h				-	
Dimensions	130 x 45 x 120 mm (H/B/T)				-	
Housing material	PA, PC				-	
Housing colour	schwarz				-	
Protection class	IP30 IEC60529				-	
Operating temperature min.	-15 °C				-	
Max. operating temperature	55 °C				-	
Min. storage temperature	-25 °C				-	
Max. storage temperature	70 °C				-	
Relative humidity	5 - 85 %				-	
Protection class, installation space	IP54 DIN EN 60529				-	
Shock resistance (Norm)	30 g / 11 ms				-	
Continuous shock resistance (Norm)	10 g / 16 ms				-	

Attribute	471EFR3E12K_	471EFR3E13K_	471EFR3E14K_	ED471EFR2D14K...	ED471EFR3E11K...	ED471EFR3E11K_
Vibration resistance (Norm)	10 ... 55 Hz			-		
Air pressure	860 - 1060 hPa			-		
Delta tmax	0.5 °C/min			-		
Mounting type	Mounting rail			-		
Weight	400 g			-		
Torque for connection terminals	0.5 N m			-		
Spring-type terminals	yes			-		
Screw terminals	Optional			-		
Double terminals	Optional			-		
Pluggable connection terminals	yes			-		
Min. connection cross section	0.2 mm²			-		
Max. connection cross section	2.5 mm²			-		
Certified in accordance with	EN ISO 13849-1 IEC 61508 IEC 62061 UL 508 / CSA 22.2			-		
CE label	yes			-		

Attribute	ED471EFR3E12K...	ED471EFR3E12K_	ED471EFR3E13K...	ED471EFR3E13K_	ED471EFR3E14K...	ED471EFR3E14K_
Max. switching voltage at safety output				-		
Max. switching voltage at control output				-		
Max. switching voltage at safety output				-		
Max. switching current at safety output				-		
Max. switching current at control output				-		
Max. switching power at control output				-		
Max. switching power at safety output				-		
Number of configurable relay safety outputs				-		
Number of electronic control outputs				-		
Number of redundant safety inputs				-		
Stop category 0 (STO) nach IEC 61800-5-2				-		
Stop category 1 (SS1) nach IEC 61800-5-2				-		
EDM/start input				-		
Start function				-		
Utilization category				-		
Operating voltage min.				-		
Operating voltage max.				-		
Current consumption				-		
Power consumption				-		
Cross-short detection				-		
LED display				-		
Operating time				-		
Fuse operating voltage				-		
Overvoltage category				-		
Fuse safety output				-		
Min. switching voltage at control output				-		

Attribute	ED471EFR3E12K...	ED471EFR3E12K_	ED471EFR3E13K...	ED471EFR3E13K_	ED471EFR3E14K...	ED471EFR3E14K_
Max. switching power at safety output				-		
Max no operating cycles at 0.5A switching current (ohmic load)				-		
Max no operating cycles at 3A switching current (ohmic load)				-		
Contact form				-		
PL acc. to EN ISO 13849-1				-		
SIL acc. to IEC 61508				-		
SIL CL acc. to IEC 62061				-		
PFHD according to IEC 61508				-		
Operating life				-		
Category acc. to EN ISO 13849-1				-		
Hardware fault tolerance (HFT) according to IEC 61508				-		
Max. switching frequency safety output with load				-		
Max. switching frequency safety output with load				-		
Dimensions				-		
Housing material				-		
Housing colour				-		
Protection class				-		
Operating temperature min.				-		
Max. operating temperature				-		
Min. storage temperature				-		
Max. storage temperature				-		
Relative humidity				-		
Protection class, installation space				-		
Shock resistance (Norm)				-		
Continuous shock resistance (Norm)				-		
Vibration resistance (Norm)				-		
Air pressure				-		
Delta tmax				-		

Attribute	ED471EFR3E12K...	ED471EFR3E12K_	ED471EFR3E13K...	ED471EFR3E13K_	ED471EFR3E14K...	ED471EFR3E14K_
Mounting type				-		
Weight				-		
Torque for connection terminals				-		
Spring-type terminals				-		
Screw terminals				-		
Double terminals				-		
Pluggable connection terminals				-		
Min. connection cross section				-		
Max. connection cross section				-		
Certified in accordance with				-		
CE label				-		